



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0114-01
Job Sheet 177663



Part No: SK145-0114-01

Job Qty: 6 ea

Part Name: Trailing Bar Assembly, Rotor Blade, Folding (661K1891-105A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 6/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IPP REV:A 17.05.31 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		6/4/18	0.00	0.00	Start Up Small Fab-4		SMH
110	Small Fab	6 pcs		6/4/18	0.00	8.02	Small Fab-8		SMH
120	QC	6 pcs		6/4/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		6/4/18	0.00	0.00	Packaging3-1		21
140	QC21-SA	6 Ea		6/4/18	0.00	0.00	QC21		21

Part Op **110** - 1- INSTALL -02 HOOK TO -20 TUBE AS PER DWG. 2- INSTALL -23 COLLAR 3- INSTALL -21 TAPE 6047T33 BATCH: 6047T33 201
Descriptions: -20 TUBE (40" LONG AS PER DWG) 6047T33 BATCH: 6047T33 201 4- INSTALL -40 END CAP AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84735K117	Cap	6 Ea (1 ea)	90-Start up Operation	5072951
92198A111	Bolt	6 Ea (1 ea)	90-Start up Operation	5009689
MS21042L4	Nut	6 Ea (1 ea)	90-Start up Operation	5056039
MS35338-44	Lock Washer	6 Ea (1 ea)	90-Start up Operation	FM138045
NAS1149F0463P	Washer	6 Ea (1 ea)	90-Start up Operation	FM127832-25
SK145-0114-02	Hook Weldment	6 Ea (1 ea)	90-Start up Operation	5075383
SK145-0114-20	Tube	6 Ea (1 ea)	90-Start up Operation	5075178
SK145-0114-22	Bushing	6 Ea (1 ea)	90-Start up Operation	5075010
SK145-0114-23	Collar	6 Ea (1 ea)	90-Start up Operation	5076329

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84735K117	6	55	0
	92198A111	6	50	0
	MS21042L4	6	2,994	0
	MS35338-44	6	90	0
	NAS1149F0463P	6	392	0
	SK145-0114-02	6	30	0
	SK145-0114-20	6	37	0
	SK145-0114-22	6	40	0
	SK145-0114-23	6	33	0

Part Specifications
Specifications could not be found.

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Container No: S077663



Part: SK145-0114-01

Job No: 177663

Serial No/Batch: S077663

Revision:

Inspector:

Exp Date: 06/04/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/04/18